ECO-MOBILITY 2020: SUSTAINABLE PROPULSION - FROM RESEARCH TO ROAD

Fuel Cell Technology for Heavy Duty Applications Made in Austria



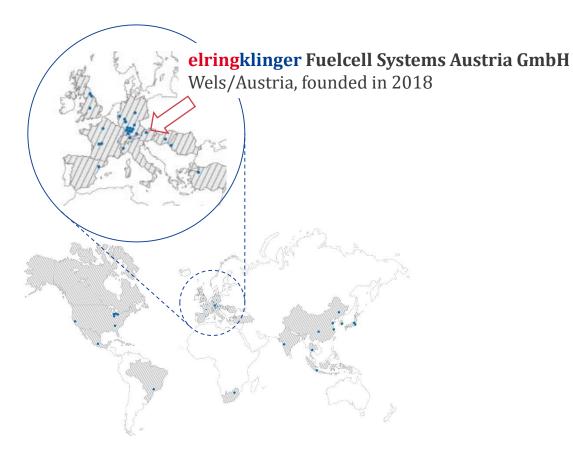
Dr. Ewald Wahlmüller, General Manager EKAT

Tech Gate Vienna, 19th Nov. 2020





EK in a Nutshell





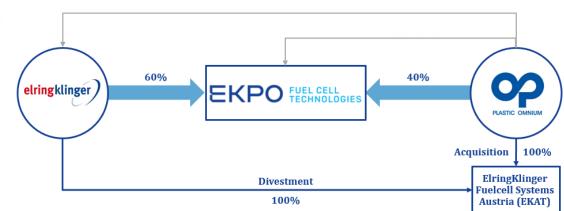


News



PLASTIC OMNIUM





ElringKlinger and Plastic Omnium create joint venture



EK Divisions



Cylinder-head gaskets



Sealing Systems



Plastic housing modules



Shielding systems



Aftermarket



Tooling technology



PEM Fuel cells



Lightweight plastic components



Battery technology

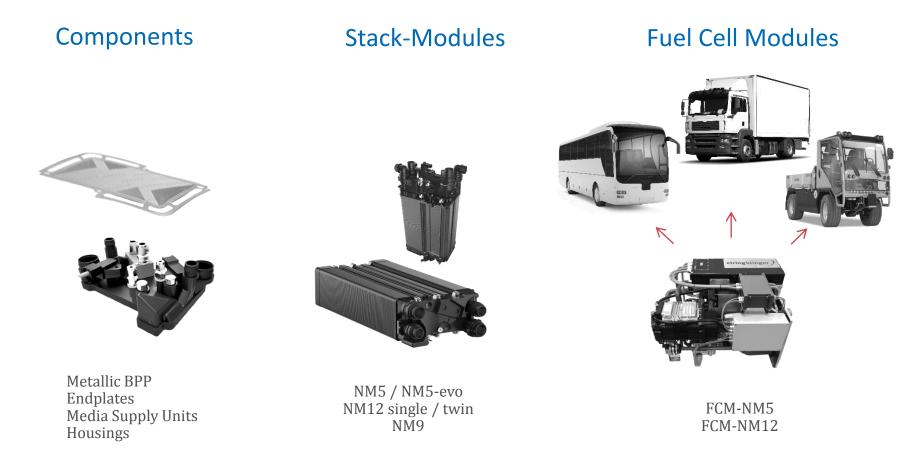


Electric Drive Unit



Competence in PEM Fuel Cell Technology

Conception \rightarrow Engineering \rightarrow Production





HD Truck/Bus – Near-Term Market Opportunity

- EU mass market with ~100.000 u/a (25%) until 2030
- Clear benefits of H2/FC vs. battery and ICE
- Positive BC (TCO) FC vs. Diesel (<1,25x Diesel €/km @ 3€/kg H2) requires FC Module market price range of 600 to 800 €/kW
- Positive BC BC @ HRS achieved for ~10 trucks
- ZEV vehicle supportive regulations already in place (CH, NL) for 2025+
- EK FC-Module development program is based on and carried out in cooperation with leading truck/bus OEMs in Europe & Asia

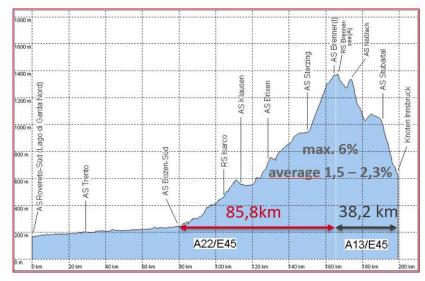


Source: Moultak M., Lutsey N., Hall D.: Transitioning to Zero-Emission Heavy Duty Freight Vehicles, White Paper, icct – The international council on clean transportation (www.theicct.org), Sept. 2017



HD Truck - Typical Use Cases

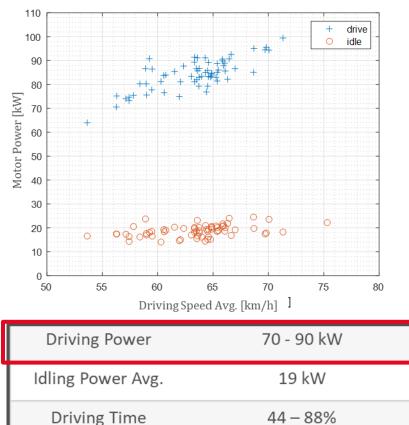
44t Truck on Brenner Pass



Source: WWW.ahph.de

	Inclination	Required power @ v = 60 km/h	Required power @ v = 80 km/h
	0%	101 kW	157 kW
	2%	245 kW	349 kW
I	6%	532 kW	731 kW

30t Delivery Truck Fleet (Diesel, 290kW)



5 - 9

Stops per Day



EK Stack Platforms & Roadmap

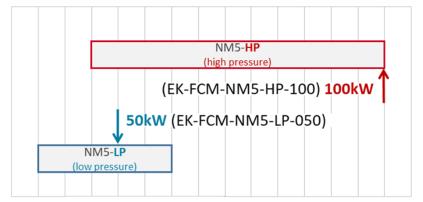
FCM-NM5

NM5	NM5-evo	NM12 twin	NM12 single	NM9
6 - 55 kW	15 - 73 kW	100 - >200 kW	60 - 125 kW	50 - 100 kW
up to 299 cells	up to 334 cells	up to 598 cells	up to 359 cells	up to 389 cells
Phased-out 2021	SOP 12/2021	SOP 12/2022	SOP 03/2023	SOP 2023



Modular FCM-NM5 Platform

FCM Туре	EK-FCM-NM5-LP-050		
	NM5 – Double – Stack		
Module Configuration	Low Pressure Cathode		
	Integrated HV DC-DC		
BOL Power [kW]	49		
EOL Power [kW]	41		
Output Voltage [V]	450 (520) - 850		
Weight [kg]	< 200		
Dimension / L x W x H [mm]	1000 x 700 x 330		
Durability [hr]	>12.000		
H2 consumption, nom. [g/s]	0,93		
H2 Fuel Quality	ISO 14687-2, SAE J2719		
Best System Efficiency [%]	56		
Ambient $[^{\circ} C]$	-25 to +40		
IP Rating (min.)	54		
High Temperature Cooling	≤ 60DegC, 120 l/min		
Tingii Temperature Coomig	Glysantin FC G 20-00/50		
LV Interface [VDC] / [ADC)	24 / < 30		
Control Interface	CAN - fully ISO 11898-2/-5 compliant		
Homologation	ECE-R 134, ECE-R 100, ECE-R 10		



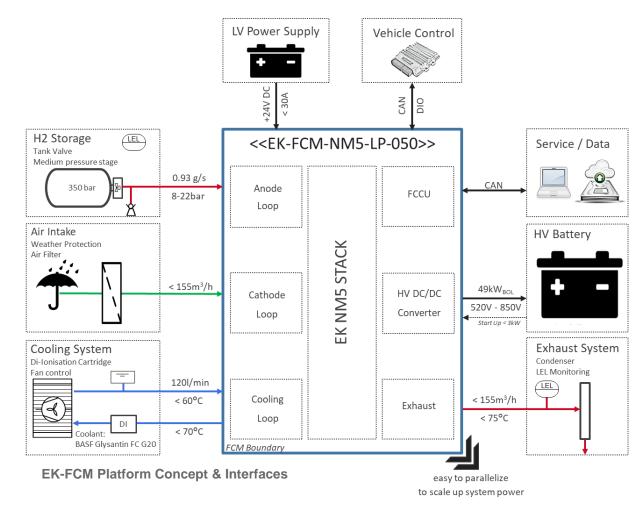
30 40 50 60 70 80 90 100

System Power [kW]

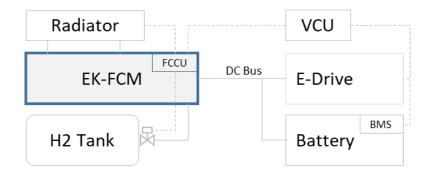


Note: technical data subject to change

FCM Concept & Vehicle Integration















- **Objectives:** 16 FC Trucks (26t/44t) end-customer demonstration incl. HRS
- Results: >2 mio km day-to-day driving of FC trucks providing data base for EU business case Coordination, dissemination, analysis







Summary & Outlook

- Fuel cell technology is very fast progressing in all key parameters like power density, efficiency, lifetime and also costs
- Fuel Cell technology benefits from EKs proven automotive production technologies and quality
- A modular Fuel Cell system concept simplifies vehicle integration but also supports reduced costs and timeto-market
- More HD vehicle fleet demonstrations <u>also in Austria(!)</u> are required to identify early business models and spark market uptake



THANK YOU

Experience mobility – Drive the future.





Agenda

- ElringKlinger in a Nutshell / Divisions
- Competence in PEM Fuel Cell Technology
- HD Truck Typical Use Cases
- EK Stack Platforms & Roadmap
- EK FCM-NM5 Platform
- H2Haul Project
- Summary & Outlook