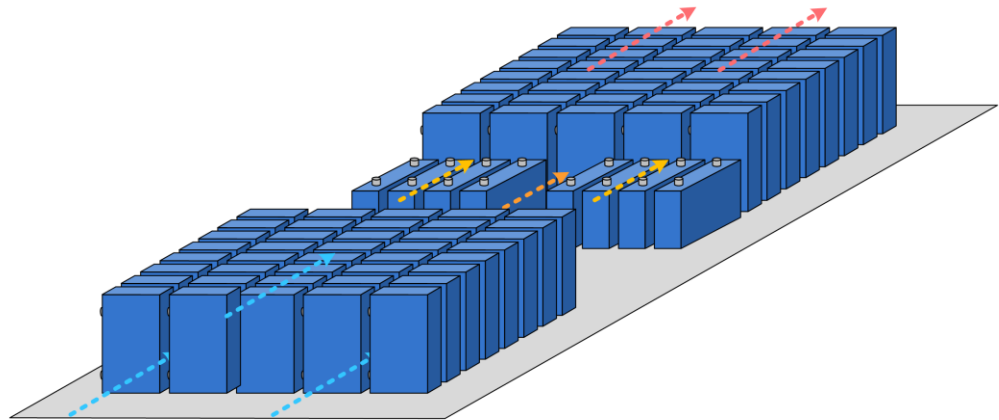


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Thermal Battery Stack Modeling and Simulation for Optimizing Vehicle Operating Strategy

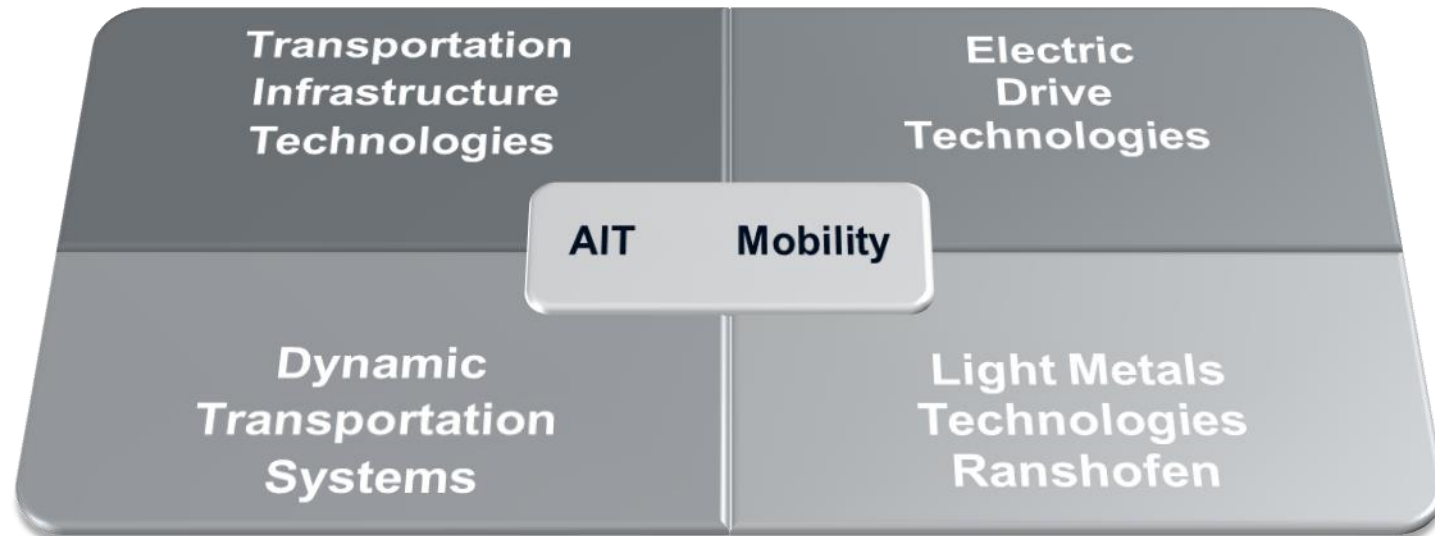


Dominik Dvorak

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AIT Mobility – Research Activities



Expertise in infrastructure, transport technologies and multi-modal mobility systems is the basis for addressing mobility needs from a systemic and integrated perspective. Research activities at AIT Mobility are organized in four business units.

Modeling and Simulation

- Modeling and simulation are commonly used tools in the automotive sector
- Investigating the operating behavior of multiphysical systems
- Analyzing in different application scenarios and environmental conditions
- Simulations eliminate the need to perform protracted real-life tests

- In the field of electric vehicles: energy efficiency is one of the main topics
- Target: improve maximum range
- Reduce energy consumption of auxiliary components

- Development and simulation of an electric vehicle traction battery model
- Focus on electro-thermal model and cooling circuit
- Modeling based on practical example
- Optimize the vehicle operating strategy

Practical Example

- Off-the-shelf electric vehicle
- Battery stack consisting of 88 interconnected cells
- Cell temperature must not exceed a critical temperature level during operation:
 - Consider cooling circuit and strategy
 - During electric load cycle
 - Under specific ambient conditions
- No general solution
- Determine level of abstraction
- Need proper simulation model



source: <http://media.caranddriver.com/images/10q1/335484/mitsubishi-i-miev-battery-pack-photo-335601-s-520x318.jpg>

Simulation Language and Tool

- Modelica / Dymola:
 - Modern object-oriented modeling language
 - Modeling complex multiphysical systems
 - Algebraic and ordinary differential equations can be used
 - Simulation tool
 - GUI for Modelica

- Python / Spyder:
 - Open source programming language
 - Post processing
 - GUI for Python



source: <https://modelica.org/logo.jpg>



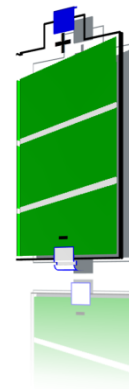
source: https://www.python.org/static/community_logos/python-logo.png

Solution Approach

- Electro-thermal model of the battery system
- Cooling system model including cooling strategy

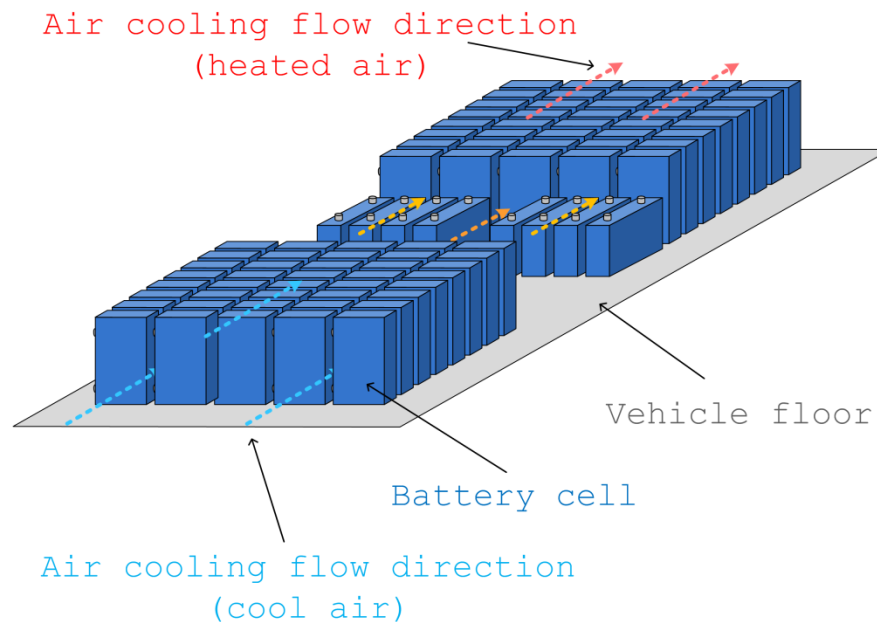
- SmartCooling library:
 - Convective heat transfer in pipes
 - Prescribed mass flow, pressure and volume flow
 - Pump and fan models
 - ...

- ElectricEnergyStorages library:
 - Electric equivalent circuit models
 - Cell and stack level
 - Scalable prismatic and cylindrical thermal cell models
 - Aging effects
 - ...



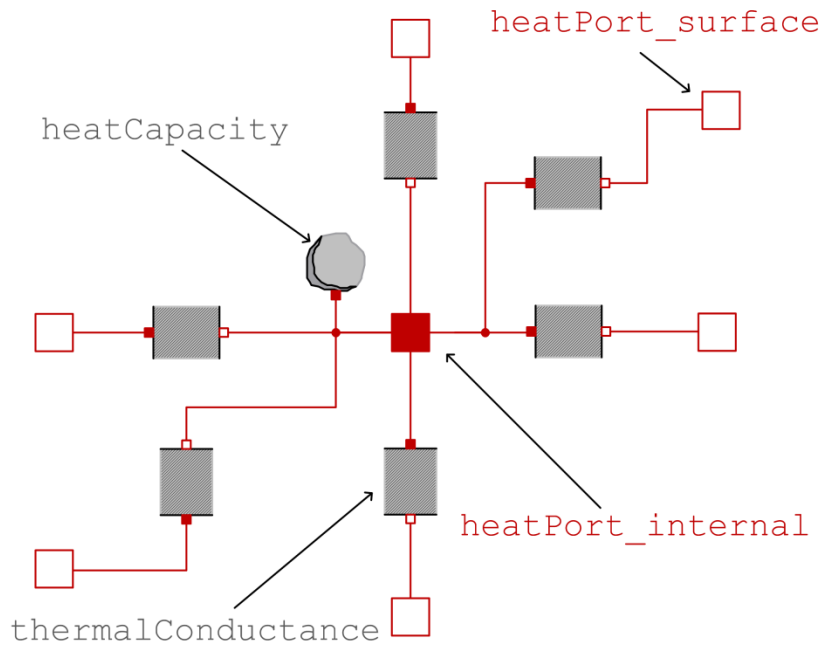
Battery Model Concept

- Simplified electric model: 88 cells connected in series
- Focus on thermal model including cooling circuit
- Air cooling flow between and above the cells
- Overview of the chosen HV-battery including cooling concept:

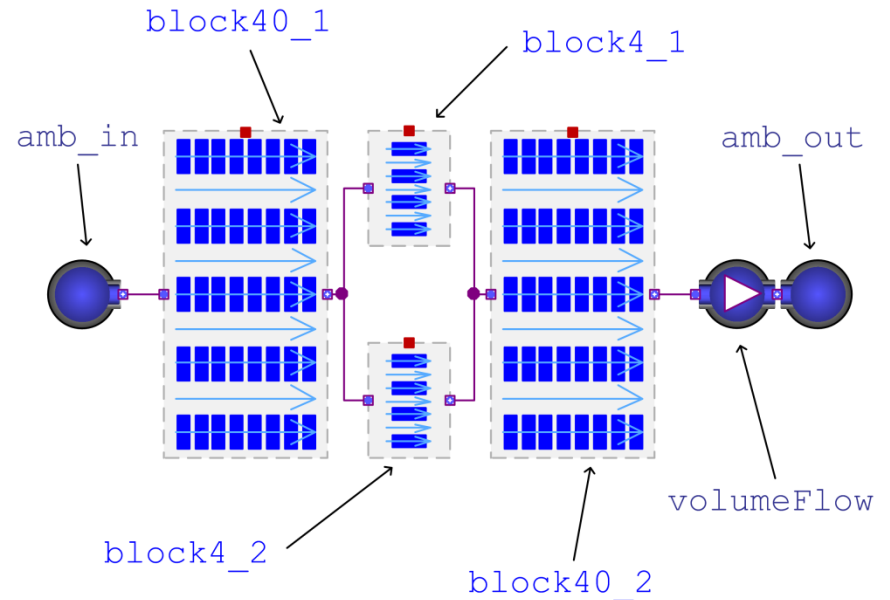


Implementation – Thermal Model

- Cell model:
 - Heat capacity
 - Thermal conductance to surfaces

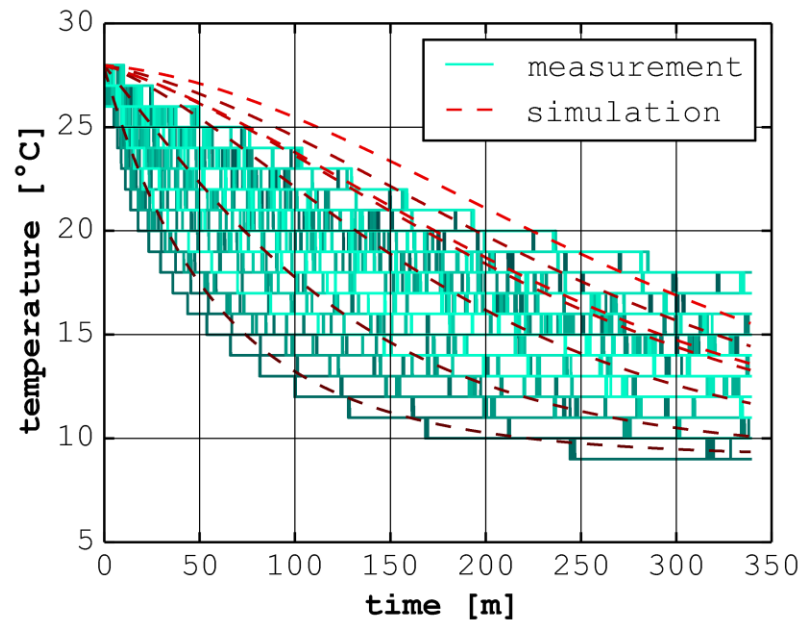


- Stack model:
 - Spatial cell interconnection
 - Cooling circuit



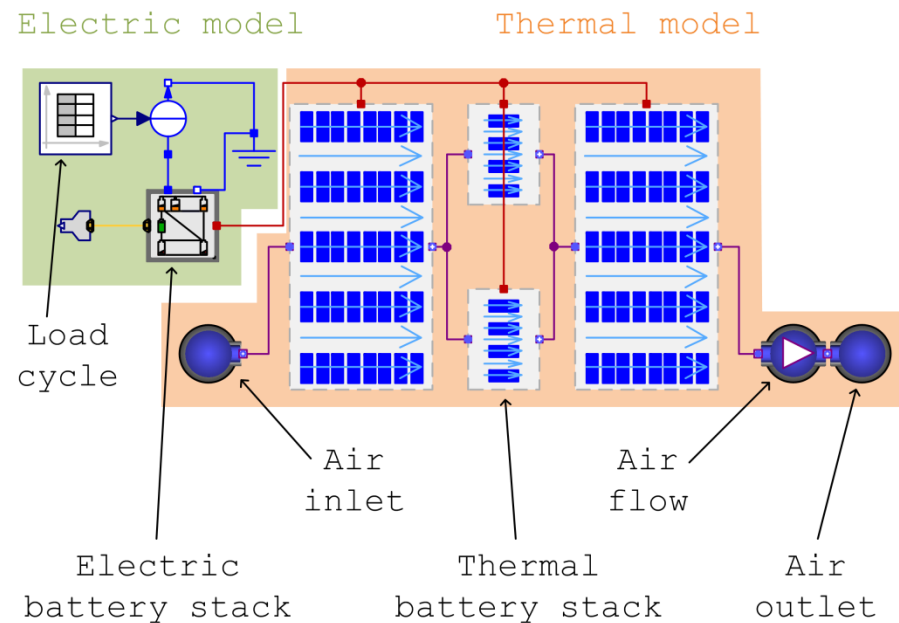
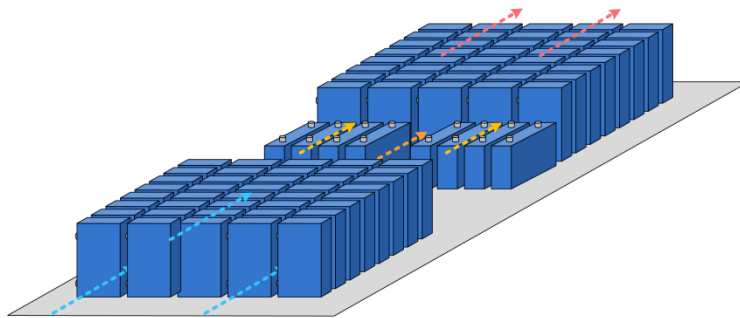
Parameter Extraction

- Testing laboratories:
 - Vehicle in idle mode
 - Log CAN bus data
- Cooling down of battery cells by air conditioning system
- Analyze thermal response of the battery system



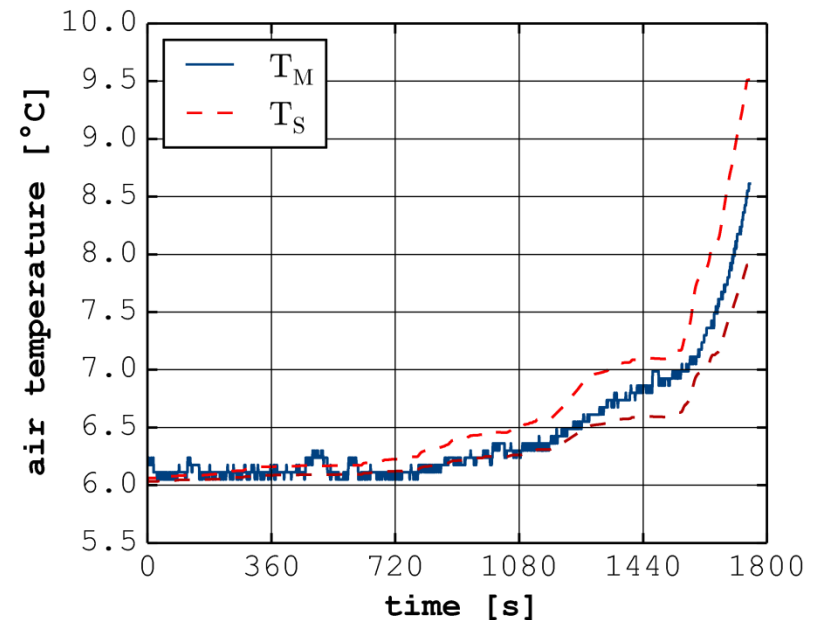
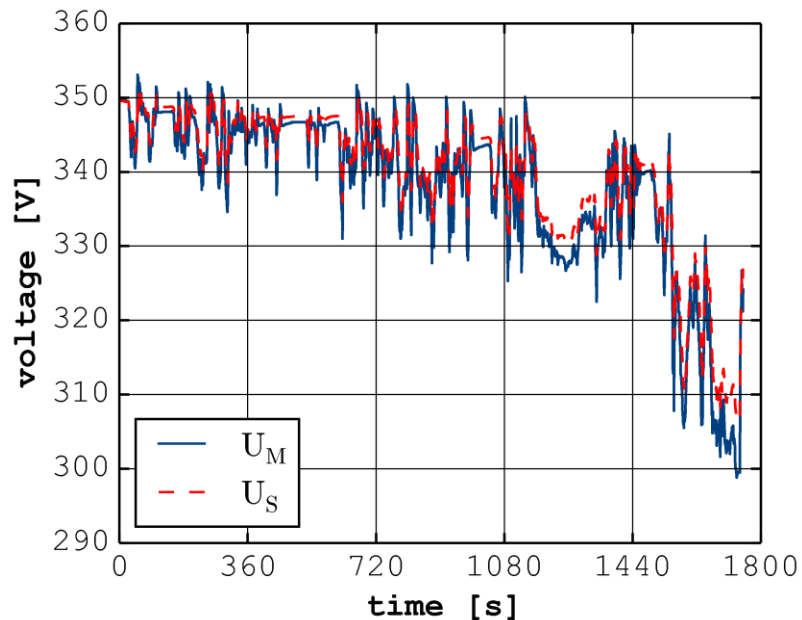
Simulation

- Example scenario: cell temperature trend during specific load cycle
- Parameterization of the model
- Scenario assumptions:
 - Coolant temperature at inlet: 6 °C
 - Load cycle: FTP72
 - 88s1p configuration



Results Discussion

- Preliminary Results:
 - Electric system response during FTP72 load cycle
 - Thermal system response during load cycle
 - Cooling permanently on



Conclusion and Outlook

- Conclusion:
 - Developed and implemented thermal model of EV battery including cooling circuit
 - Calibrated thermal battery model based on measurements
 - Proved applicability of the model via a practical application example
- Outlook:
 - Further vehicle measurements for validation and parameter extraction
 - Add reversible effects: state of charge dependency
 - Add irreversible effects: aging model
 - In different load scenarios
 - Using different operating strategies
 - Discretization of thermal cell models
 - Thermal influence of the battery container
 - Integration of the thermal battery stack in entire vehicle model

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